

Date: Wednesday, 3/29/2006 2:44:18 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHROUD AIRFLOW HEATHER SYSTEM
Job Number : 26393	
Estimate Number : 12345	
P.O. Number : N/A	Part Number : D206746011
This Issue : 3/29/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A PRELIMINARY
Previous Run : N/A	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 4/5/2006
Checked & Approved By : SEE ABOVE USER & DATE	Qty: 1 Um: Each
Comment : est rev.A 06.03.23 new issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011

CHG001

2.0

D3467041

SHROUD ASSEMBLY

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: 26166

180603-29

3.0

D34681

SEAL

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: 26387

180603-29 ①

4.0

D34683

LARGE SEAL STRIP

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

LARGE SEAL STRIP

Batch: 26165

180603-29 ①

5.0

D34685

SEAL

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: 26169

180603-29 ①

PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.03.30		ADD D3478-5 SCREEN	<i>[Signature]</i>	06.03.30	1	<i>[Signature]</i>	<i>will be done on 06/04/13</i>

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: *06/04/13*
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3469041

SHUT-OFF VALVE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: 26170

B 0603-300

7.0

D3471041

BLOWER MOTOR SUPPORT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER MOTOR SUPPORT

Batch: 26171

B 0603-29

①

8.0

D3473041

BLOWER INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER INLET ADAPTER

Batch: B26174

B 0603-30 ①

9.0

D3475041

DUMP OUTLET



✓ Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DUMP OUTLET

Batch: 26175

B 0603-29

①

10.0

D34755P

Screen



✓ Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)

Screen

Batch: 26387

B 0603-29 ①

11.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

scoop outlet

Batch: B25688

B 0603-300

12.0

D3476041

blower motor adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

blower motor adapter

Batch: 26177

B 0603-300

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0

D3477041

Blower Motor Inlet Adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch: 26178

B0306.290

14.0

D3478041

INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET ADAPTER

Batch: 26179

B060320

15.0

D3481041

Shut off valve bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Shut off valve bracket

Batch: B 26184

B060320

16.0

D34821

INLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B 26387 ✓

(1)

17.0

D34823

OUTLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B 26387

(1)

18.0

D34825

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

(1)

19.0

D34827

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

(1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

21.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

22.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

23.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B 26377

①

24.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B 26376

①

25.0

26D711

JANITROL BLOWER MOTOR ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: m 100546

①

26.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: m 100547

④

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
16GA ELECTRICAL WIRE, 120" LONG
Batch: M100547

①

28.0

AN35

A03-SA

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
BOLT
Batch: M15205

③

29.0

AN9608

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
WASHER (A/R)
Batch: M19356 QTY 10

①

30.0

AN96010

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Washer
Batch: M5519

③

31.0

DSC549

PUSH/PULL CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
PUSH/PULL CONTROL
Batch: M19298

②

32.0

EA934NA

HYSOL ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty (A/R) HYSOL ADHESIVE
Batch: _____

33.0

HA000611

CARBON MONOXIDE INDICATOR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CARBON MONOXIDE INDICATOR
Batch: M19356

①

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Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

MS21083N08

NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) NUT

Batch: m19356

(1)

35.0

MS21919DG3

CLAMP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) CLAMP

Batch: m19356

(1)

36.0

MS21919DG44

~~see MS21919 DG48~~ CLAMP



~~Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)~~

~~CLAMP~~

~~Batch:~~

37.0

MS21919DG48

CLAMP



Comment: Qty.: ~~1.0000~~ Each(s)/Unit Total : 1.0000 Each(s)

CLAMP 3.000

Batch: m19691

04/03/30

(1)

38.0

MS24166D1

RELAY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: m19356

(1)

39.0

MS2524475

CIRCUIT BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: m19346

(1)

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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40.0	MS2524415	BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BREAKER
Batch: m19346

①

41.0	MS270390816	SCREW PAN HD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SCREW PAN HD
Batch: m19605

①

42.0	MS3505822	SWITCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SWITCH
Batch: m19630

①

43.0	NAS43DD316N	SPACER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SPACER
Batch: m19402

①

44.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
NUT SELF LOCK
Batch: m19487

③

45.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 1 (A/R) SEALANT 653 SEMKIT
Batch: m19356

①

46.0	Q620044S Q6200M44S	CLAMP
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06/03130



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
CLAMP
Batch: 5X m19633 / 1X m19551

⑥

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Seq. #:

Machine Or Operation:

Description :

47.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: m100202

48.0

RTV106

RED HI-TEMPERATURE ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 1 (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: m19356

49.0

SCEET11

SCEET



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

SCEET

Batch: m100463

50.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: m3788

Job Completion



Inspect Kit level 4

u 06-03-30

date

03/03/30

by

MB

JB 0603-301

INSPECTION level 21 06104/03